

1.22

# 35SD10-20 TYPE Solenoid Directional Valve

Rated pressure (bar / psi) 241 / 3500

Peak flow (L/min / gpm) 56.8 / 15 (See performance chart)

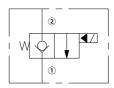
### **Features**

- · Continuous-duty rated coil
- · Efficient wet-armature construction
- · Cartridges are voltage interchangeable
- · Optional waterproof E-Coils rated up to IP69K
- · Industry common cavity
- · Hardened parts for long life and low leakage

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# Symbol



## Description

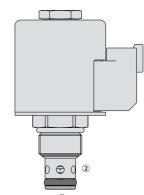
A solenoid-operated, 2-way, normally closed, poppet-type, screw-in hydraulic cartridge valve, designed to function as a load holding or blocking valve in

applications requiring low internal leakage.

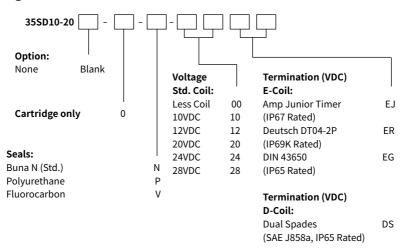
## Operation

When de-energized, the valve acts as a check valve, allowing flow to pass from 1 to 2, while blocking flow in the reverse direction.

When energized, the poppet lifts to open the ② to ① flow path. In this mode, flow from ① to ② is severely restricted.



## **Ordering Code**



## **Materials**

#### Cartridge:

Weight: 0.16 kg; Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N (Std.) seal.

#### **Standard Ported Body:**

Anodized high-strength aluminum alloy, rated to 240 bar; Ductile iron and steel bodies available; Dimensions may differ, consult factory.

Standard Coil: Consult factory.

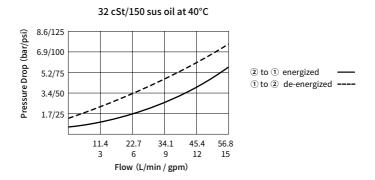
#### F-Coil:

Weight: 0.41 kg; Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with Deutsch sockets.

## **Technical Data**

Rated pressure		241 bar (3500 psi)
Peak flow		56.8 L/min (15 gpm) ; See performance chart
Internal leakage		≤ 0.15 mL/min (3 drops /min) @241 bar
Coil duty rating		Continuous from 85% to 115% of nominal voltage
Initial coil current draw at 20°C	E-Coil	1.7 A at 12VDC; 0.85 A at 24VDC
	D-Coil	1.67 A at 12VDC; 0.83 A at 24VDC
Minimum pull-in voltage		85% of nominal at 241 bar
Cavity		VC10-2 (See technical reference)
Fluid		Mineral-based or synthetics with lubricating properties
Viscosity range		7.4 to 420 mm <sup>2</sup> /s
Temperature range		-40 to 100 °C (Buna N seals)
		-54 to 107 °C (Polyurethane seals)
		-26 to 204 °C (Fluorocarbon seals)
Degree of fluid contamination		The minimum pollution level is ISO4406 level 20/18/14, and level 17/15/13 is recommended to prolong the service life

## Performance (Cartridge Only)



# **Dimensions**

(Dimensions in mm)

