

2.38

# **35SD12-21** TYPE Solenoid Directional Valve

Rated pressure (bar / psi) 240 / 3500

Peak flow (L/min / gpm) 113.6 / 30 (See performance chart)

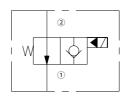
#### **Features**

- · Continuous-duty rated coil
- · Cartridges are voltage interchangeable
- · Optional waterproof E-Coils rated up to IP69K
- · Efficient wet-armature construction
- · Industry common cavity
- · Hardened parts for long life

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# Symbol



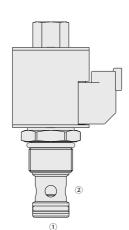
## Description

A solenoid-operated, 2-way, normally open, poppet-type, screw-in hydraulic cartridge valve, designed to function as a load holding or blocking valve in applications requiring low internal leakage.

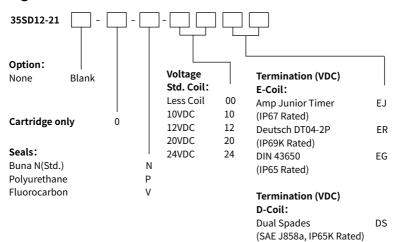
### Operation

When energized, the 35SD12-21 acts as a check valve, allowing flow to pass from 1 to 2, while blocking flow in the reverse direction.

When de-energized, the poppet lifts to open the ② to ① flow path after overcoming the solenoid force. In this mode, flow from ① to ② is severely restricted.



## **Ordering Code**



#### **Materials**

#### Cartridge:

Weight: 0.29 kg; Steel with hardened work surfaces. Zinc-plated exposed surfaces; Polyurethane (Std.) seal.

#### Standard Ported Body:

Anodized high-strength aluminum alloy, rated to 240 bar; Ductile iron and steel bodies available; Dimensions may differ, consult factory.

Standard Coil: Consult factory.

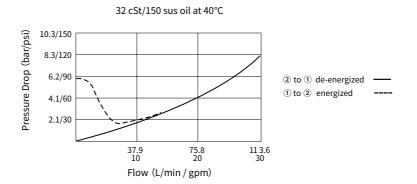
#### E-Coil:

Weight: 0.45 kg; Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with Deutsch sockets.

## **Technical Data**

Rated pressure		240 bar (3500 psi)	
Peak flow		See performance chart	
Internal leakage		≤ 3 drops/min@240 bar	
Coil duty rating		Continuous from 85% to 115% of nominal voltage	
Initial coil current draw at 20°C	E-Coil	1.7 A at 12VDC; 0.85 A at 24VDC	
	D-Coil	1.67 A at 12VDC; 0.83 A at 24VDC	
Minimum pull-in voltage		85% of nominal at 207 bar	
Cavity		VC12-2 (See technical reference)	
Fluid		Mineral-based or synthetics with lubricating properties	
Viscosity range		7.4 to 420 mm <sup>2</sup> /s	
Temperature range		-40 to 100 °C (Buna N seals)	
		-54 to 107 °C (Polyurethane seals)	
		-26 to 204 °C (Fluorocarbon seals)	
Degree of fluid contamination		The minimum pollution level is ISO4406 level 18/16/13, and level 15/13/11 is recommended to prolong the service life	

## Performance (Cartridge Only)



## **Dimensions**

(Dimensions in mm)

