

2.30

# **35SD10-47A** TYPE Solenoid Directional Valve

Rated pressure (bar / psi)	240 / 3500
Peak flow (L/min / gpm)	19 / 5

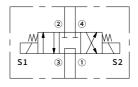
#### Features

- ·Continuous-duty rated coil
- · Cartridges are voltage interchangeable
- Optional waterproof E-Coils rated up to IP69K
- Efficient wet-armature construction
- · Industry common cavity
- · Hardened parts for long life

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## Symbol



#### Description

A solenoid-operated, 4-way, 3-position, direct-acting, spool-type, open center, screwin hydraulic cartridge valve.

#### Operation

When de-energized, the valve cylinder ports are open and common to 3 and 1 .

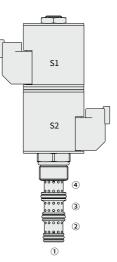
When coil #1(S1) is energized, flow is allowed from 3 to 4 , and from 2 to 1 .

When coil #2(S2) is energized, flow is allowed from 3 to 2 , and from 4 to 1 .

In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port 2 .

While (1) may be fully pressurized, it is not intended for use as the valve's inlet.

## **Ordering Code**



35SD10-47A				
Option:				
None Blank	Voltage Std. Coil:		Termination (VDC) E-Coil:	
	Less Coil	00	Amp Junior Timer	EJ
Cartridge only 0	10VDC	10	(IP67 Rated)	
	12VDC	12	Deutsch DT04-2P	ER
	20VDC	20	(IP69K Rated)	
Seals:	24VDC	24	DIN 43650	EG
	P		(IP65 Rated)	
	Ν			
Fluorocarbon	V		Termination (VDC)	
			D-Coil:	
			Dual Spades	DS
			(SAE J858a, IP65K Rated)	

#### Materials

#### Cartridge:

Weight: 0.30 kg; Steel with hardened work surfaces. Zinc-plated exposed surfaces; Polyurethane (Std. ) seal.

#### Standard Ported Body:

Anodized high-strength aluminum alloy, rated to 240 bar; Ductile iron and steel bodies available; Dimensions may differ, consult factory.

Standard Coil: Consult factory.

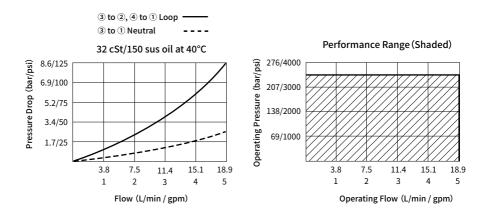
#### E-Coil:

Weight: 0.41 kg; Perfect wound, fully encapsulated with rugged external metal shell; Rated up to IP69K with Deutsch sockets.

### **Technical Data**

Rated pressure		240 bar (3500 psi)		
Peak flow		19 L/min (5 gpm)		
Internal leakage		≤ 328 mL/min@240 bar		
Initial coil current draw at 20°C	E-Coil	1.7 A at 12VDC; 0.85 A at 24VDC		
	D-Coil	1.67 A at 12VDC; 0.83 A at 24VDC		
Minimum pull-in voltage		85% of nominal at 240 bar		
Coil duty rating		Continuous from 85% to 115% of nominal voltage		
Cavity		VC10-4 (See technical reference)		
Fluid		Mineral-based or synthetics with lubricating properties		
Viscosity range		7.4 to 420 mm <sup>2</sup> /s		
Temperature range		-54 to 107 °C (Polyurethane seals)		
		-40 to 100 °C (Buna N seals)		
		-26 to 204 °C (Fluorocarbon seals)		
Degree of fluid contamination		The minimum pollution level is ISO4406 level 18/16/13, and level 15/13/11 is recommended to prolong the service life		

#### Performance (Cartridge Only)



## Dimensions

(Dimensions in mm)

