

4.7

## 30MD10-20 TYPE

# Directional Valve with Manual Operation

Rated pressure (bar / psi)

207 / 3000

Peak flow (L/min / gpm)

See performance chart

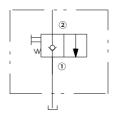
#### **Features**

- · Hardened parts for long life and low leakage
- · Remains closed to 12.4 bar (180 psi) back-pressure
- ·Optional rotational lock position
- · Industry common cavity

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## Symbol



## Description

A manual, 2-way, pull-to-open, screw-in hydraulic directional valve.

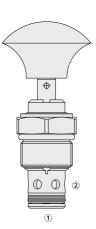
### Operation

The valve blocks flow from ② to ① until an operator pulls the shaft outward.

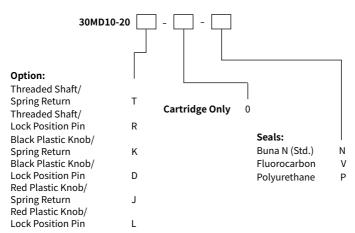
The bias spring allows for up to 12.4 bar (180 psi) back-pressure at ① before the valve will open.

Note: Pressure at port ① will directly act on the spool and spring. Port ① is intended to be a tank port only.

A unique 90° rotational lock is optional for positive "open" position holding. The valve resets to spring return-to-close with a 90° turn from the locked-open position.



## **Ordering Code**



#### **Materials**

#### Cartridge:

Weight: 0.2 kg; Steel with hardened work surfaces. Zinc-plated exposed surfaces; Buna N (Std.) seal.

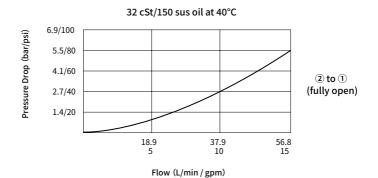
#### **Standard Ported Body:**

Anodized high-strength aluminum alloy, rated to 240 bar; Ductile iron and steel bodies available; Dimensions may differ, consult factory.

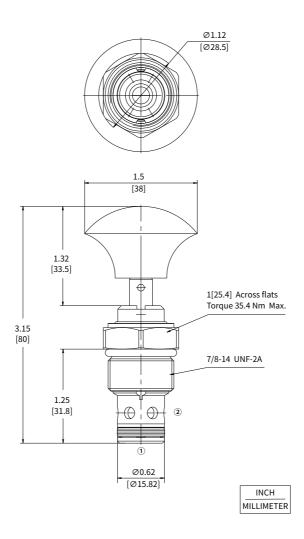
## **Technical Data**

Rated pressure	207 bar (3000 psi)
Proof pressure	350 bar (5075 psi)
Peak flow	See performance chart
Internal leakage ( ② to ① )	≤ 5 drops/min @ 207 bar
Mechanical pull effort required at rated pressure	7.3 kg
Cavity	VC10-2 (See technical reference)
Fluid	Mineral-based or synthetics with lubricating properties
Viscosity range	7.4 to 420 mm <sup>2</sup> /s
Temperature range	-40 to 100 °C (Buna N seals)
	-26 to 204 °C (Fluorocarbon seals)
	-54 to 107 °C (Polyurethane seals)
Degree of fluid contamination	The minimum pollution level is ISO4406 level 20/18/14, and level 17/15/13 is recommended to prolong the service life

## Performance (Cartridge Only)



## **Dimensions**



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